

Fermentative Production of Engineered Cationic Antimicrobial Peptide from Economically Feasible Bacterial Host *E. coli* GJ1158

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Abstract

*Production of antimicrobial peptides has gained lot of significance in the present day research. Most of the recombinant proteins are generally produced from IPTG inducible *E. coli* BL21(DE3). As an alternative, considering the factors like cost and toxic nature of IPTG, salt inducible *Escherichia coli* GJ1158 was used in the present study for the production of synthetic cationic antimicrobial peptide by fed batch fermentation. This study was conducted to optimize the physico-chemical parameters viz., dissolved oxygen concentration (DOC) and nutritional factors viz., carbon, nitrogen and phosphate sources on bacterial growth and peptide production. Even after increase in DOC more than 30 % in batch culture has no effect on expression, but significant improvement in fed-batch cultivation was observed beyond 30% DOC. Supplementation of production medium with different pulses of nutrient sources like dextrose mono hydrate, yeast extract and Na_2HPO_4 enhanced the expression in fed batch fermentation process even without disturbing the cell growth at 40 % DOC. When growth reached 15 g/L of dry cell weight, culture was induced with 150 mM NaCl and further cultured for next 15 hr (16.37 g/L dry cell weight). Approximately, 258 mg/L of pure peptide was obtained by using modified GYEON medium. The peptide thus produced is tested for its antimicrobial activity, devoid of hemolytic activity. The fed-batch fermentation which emphasizes, this was the highest reported concentration of recombinant synthetic peptide from salt inducible expression host till to date, which manages to gratify the present day industrial production of the peptides cost-effectively.*

Keywords: *Escherichia coli* GJ1158, DOC, batch culture, fed batch fermentation, synthetic cationic antimicrobial peptide

1. Introduction

Numerous diseases are increasingly difficult to treat with currently available antibiotics is a major concern worldwide because of the emergence of drug resistant organisms including bacteria, fungi and viruses. Antimicrobial peptides are the upcoming therapeutic molecules as alternative drugs to the antibiotics. These peptides have a good scope in current antibiotic research [1]. Antimicrobial peptides work against a wide range of

pathogenic organisms in different ways of mechanisms where there will be almost negligible chance of getting resistance by the organism against these peptides. Usually these antimicrobial peptides have 10–50 amino acids in size and show its antimicrobial activity by interacting, disturbing their cell wall, cell membrane and at various intracellular targets [2]. These AMPs are identified in various prokaryotic and eukaryotic sources, but all these molecules are facing the problems viz., fast proteolysis, a poor absorption due to their hydrophilicity, and high cost of development, systemic and local toxicity [3]. For this reasons r-DNA technology was explored to produce the protein in large quantity with the use of cost effective media. *E. coli* is one of the most extensively used and accepted host for recombinant protein production [4-10]. *E. coli* BL21(DE3) is most commonly used host for production, but some struggles associated with BL21 were cost of IPTG and toxicity. To overcome many of such hindrances experiments with salt inducible expression host like *E. coli* GJ1158 was used for the heterologous protein expression where the protein yield was slightly reduced, but activity of the recombinant protein was not compromised [11]. The recombinant protein expression was slightly enhanced even if the cultivation was switched from shake flask to reactor level. Therefore some influential parameters need to be optimized for cell proliferation and protein expression that includes in particular nutritional factors like carbon, nitrogen and phosphate sources to the host cells. The effect of oxygen transfer rate and dissolved oxygen are the two aspects for the cultivation process [12]. The dissolved oxygen in the range of 30 – 50 % yields the optimal expression level of different recombinant proteins during fed-batch cultivation [13-15]. But in many *E. coli* fermentation studies the expression levels was elevated with the addition of different nutritional factors.

In this study, we used recombinant strain *E. coli* GJ1158 pRSET-A synthetic cationic antimicrobial peptide was constructed in our lab (data not shown here). The study was designed to check the influence of dissolved oxygen, nutritional factors like glucose, yeast extract and Na_2HPO_4 on over production of synthetic cationic antimicrobial peptide from the above construct of salt inducible expression host *E. coli* GJ1158

2. Materials and Methods

2.1. Strains and Plasmid

Expression host *E. coli* GJ1158 was procured from Genei, Bangalore. The gene was cloned under the control of strong T7 promoter and lac operator in pRSET-A vector, which contains antibiotic resistance gene as selectable marker. The r-DNA was maintained in the host *E. coli* DH5 α . The recombinant plasmid was isolated and transformed into GJ1158 for fermentation studies. Recombinant plasmid contained the ampicillin resistance gene for selection of plasmid containing bacterial clones was maintained in 40 % sterile glycerol at -80°C .

2.2. Media Preparation

LBON broth (1 % tryptone and 0.5 % yeast extract, pH 6.8 ± 0.2) was used for the propagation of bacterial culture. Fermentation was carried on modified GYE media (MGYEON) (a) Na_2HPO_4 – 6g/L, (b) KH_2PO_4 – 3 g/L, (c) NH_4Cl – 1 g/L, (d) $(\text{NH}_4)_2\text{SO}_4$ – 3.6 g/L, (e) Yeast extract – 5 g/L, (f) Glucose – 11 g/L, (g) 1M MgSO_4 – 2 mL, (h) TMM – 1 mL ($\text{Al}_2(\text{SO}_4)_3 \cdot 7\text{H}_2\text{O}$ – 10mg/L, $\text{CuSO}_4 \cdot \text{H}_2\text{O}$ – 2 mg/L, H_3BO_4 – 1 mg/L, $\text{MnCl}_3 \cdot 4\text{H}_2\text{O}$ – 20 mg/L, $\text{NiCl}_2 \cdot 6\text{H}_2\text{O}$ – 1 mg/L, $\text{Na}_2\text{MoO}_4 \cdot 2\text{H}_2\text{O}$ – 50 mg/L, $\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$ – 50 mg/L, FeSO_4 – 50 mg/L). Each and every component of the medium was autoclaved separately for 15–20 min at 121°C . The production medium was constituted by mixing the above ingredients aseptically. NaCl was excluded while working with GJ1158.

2.3. Inoculum Preparation

A loopful of inoculum from 40 % glycerol stock was streaked on LBON agar plate (ampicillin concentration $100 \mu\text{gml}^{-1}$) and incubated at 37°C for overnight. A loopful of single colony was transferred to LBON broth and incubated on a rotary shaker at 37°C for 6–8 hrs at 150 rpm. After the incubation time, 6 % of the pre-inoculum was transferred to MGYEON medium and incubated at 37°C for 4-6 hrs.

2.4. Shake Flask Cultivation

5 % inoculum was transferred to the 100 ml working volume of LBON and MGYEON broth and incubated on a rotary shaker at 37°C and 150 rpm. When the cell density (OD_{600}) reached to 2.6 in LBON broth and 2.4 in MGYEON medium, 150 mM sterile NaCl was added aseptically and allowed for incubation on a rotary shaker at 37°C and 150 rpm for 4 hrs.

2.5. Fermentation

Fermentation trials were conducted using 5 ltr bioreactor (Spectrochem Instrument Pvt. Ltd, Hyd) with a working volume of 3.0 ltrs. Sterile 5N NaOH (Sodium hydroxide) and 3N HCl (Hydrochloric acid) were used as pH controlling agents. For batch and fed batch cultivations, different stocks of DMH, Na_2HPO_4 and trace metal mix were prepared and autoclaved separately. After autoclaving of remaining components or before addition of inoculum to the fermentor vessel, stocks were be added in appropriate amounts. Later, three feed bottles containing dextrose mono hydrate, yeast extract and Na_2HPO_4 were attached to fermentor vessel under aseptic conditions. Sterile polypropylene glycol was used as an antifoaming agent.

2.5.1. Batch Fermentation: Induction was carried out when the cell density (OD_{600}) of the batch culture reached 12 from LBON medium and 9.0 from MGYEON medium (at 7–8 hrs). After induction, the culture was harvested for 4–5 hrs. The dissolved oxygen percentage was maintained at 30 (before and after induction) by cascading agitation rate (500–750 rpm). The constant aeration rate was maintained at 1.25 ± 0.25 vvm.

2.5.2. Fed Batch Fermentation: After complete consumption of nutritional factors the batch cultivations were switched towards fed batch cultures. 4–6 hrs of post induction was carried after inducing with 150 mM NaCl when the OD_{600} reached around 30 (~ 17 – 18 hours). 30 % DO was maintained as the set point by cascading impeller speed. Oxygen enrichment was recorded as percentage of pure oxygen added to the total air/gas (taken as 100 %) supplied for aeration [16]. After three hours of inoculation, a pulse of dextrose monohydrate was given at the rate of 2 gm/ lit/ hr for first three hours. This was enhanced to 4 gm/lit/hr for the next six hours. Likewise, a pulse of yeast extract is given at the rate of 4 gm/ lit/ hr for first three hours and 8 gm/lit/hr for next six hours and also a pulse of Na_2HPO_4 is given at the rate of 1 gm/ lit/ hr for first three hours and 2 gm/lit/hr for next six hours. While giving the pulse the wet weight of the biomass was determined at the regular intervals of time and when the cell density reached to 30 (~ 15 g/L), appropriate concentration of sterile inducer was added (150 mM NaCl) and rate of pulse of three components gradually reduced to 80 % for first three hours, 60 % for the next three hours, 40 % for the next three hours, 20 % for the next three hours and at the 0 feed rate at the last three hours of post induction.

2.6. Analytical Methods

Glucose levels in the medium was determined by 3,5–dinitrosalicylic acid (DNS) method [17]. One optical density (OD_{600}) unit was found to be equivalent to 0.5 g DCW.

After induction, cell pellets were dissolved in phosphate buffered saline (PBS) and sample solubilizing buffer (0.0625 M Tris - HCl (pH 6.8), 5 % β ME, 2 % SDS, 10 % glycerol, 0.01 % bromophenol blue) and boiled at 100 °C for 10 min. Samples were run on 18 % tricine-SDS-PAGE with reference to the low range protein marker. To investigate both the soluble and insoluble fractions, cells were lysed by sonication [18]. After sonication, the samples were loaded on 18 % tricine-SDS-PAGE [19].

2.7. Purification of Recombinant Camp

The recombinant peptide carrying an N-terminal 6X His tag was expressed in *E. coli* GJ1158 and purified using affinity chromatography with Ni²⁺- resin under hybrid conditions. In order to purify recombinant peptide, 400 mg wet cells were obtained from a freshly grown 50 ml culture in LBON and MGYEON, containing the appropriate antibiotic. The cells were harvested and centrifuged at 13,800 rpm for 20 min at 4 °C and the pellet attained was suspended in 6 ml of guanidinium lysis buffer containing 7 M guanidine HCl, 22 mM sodium phosphate, 510 mM NaCl with pH 7.8 at 4 °C for 1 hr. The cell lysate was again centrifuged at 13,800 rpm for 20 to 15 min at 4 °C. A volume of 5 ml cell lysate was purified on a column containing 2 ml resin equilibrated with denaturing binding buffer, incubated for 45 min at room temperature with gentle hand shaking for several times. The column was washed with 2 ml of denaturing wash buffer and twice with 2 ml of native wash buffer. The bounded protein was eluted with 2 ml of native elution buffer and analyzed on 18 % separating gel against to protein marker.

2.8. Antimicrobial activity

Antimicrobial activity was tested by top agar assay and also by the radial diffusion method on both Gram positive (*Staphylococcus aureus*) and Gram negative bacteria (*Pseudomonas putida*) [20]. Bacteria were first grown in LB broth to an OD₆₀₀ of 0.8. A 10 μ L of the bacterial culture was added to 8 mL of LB broth with 0.7 % agar and poured in petridish containing 25 mL of 1.5 % LB agar. After the top agar harden, a 10 μ L of the test sample was added on the surface of the top agar and completely dried before incubating overnight at 37 °C. If sample containing antimicrobial activity, a zone of clearance was formed on the surface of the top agar representing the inhibition of bacterial growth and ampicillin was used as positive control.

The peptide was further tested for its minimal inhibitory concentration on various bacterial strains [21]. Various concentrations ranging from 5 to 25 μ g/ml of peptide (5 μ g, 10 μ g, 15 μ g, 20 μ g and 25 μ g/ml) was added to the optimal diluted bacterial cultures of both Gram positive and Gram negative were incubated at 37 °C for 3 hrs. Further, the three bacterial cultures of above mentioned concentrations were transferred and spread on agar plates and incubated at 37 °C for overnight. The MIC of peptide concentration was recorded.

3. Results & Discussion

3.1. Shake flask cultivation

Recombinant salt inducible *E. coli* GJ1158 strain was evaluated in shake flasks and synthetic cationic antimicrobial expression levels in LBON and modified GYEON medium (later used for batch and fed batch cultivations) were compared. The protein expression was observed by running 18 % tricine-SDS-PAGE of the samples from LBON and modified GYEON medium were showed in the following Figure 1.

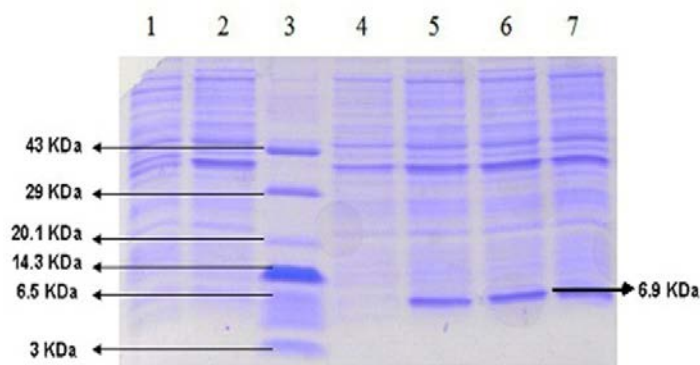


Figure 1. SDS-PAGE of Synthetic Cationic Antimicrobial Peptide

Lane 1: Uninduced pRSET-A *E. coli* GJ1158; Lane 2: Induced pRSET-A *E. coli* GJ1158; Lane 3: Low molecular weight protein marker; Lane 4: Uninduced synthetic cationic antimicrobial peptide pRSET-A *E. coli* GJ1158; Lane 5: Induced synthetic cationic antimicrobial peptide pRSET-A *E. coli* GJ1158 (at 30 % DOC from batch cultivation); Lane 6 & 7: Induced synthetic cationic antimicrobial peptide pRSET-A *E. coli* GJ1158 (at 40 % DOC from fed batch cultivation) with glucose, yeast extract and Na₂HPO₄ as pulse.

In LBON broth, the recombinant protein specific yield was 1.5 mg/L. Likewise, in modified GYEON media, the specific yield was 1.2 mg/l. The recombinant protein was expressed in soluble fractions. In this study, the recombinant synthetic cationic AMP production in bacterial expression systems was slightly reduced compared to other *E. coli* strains [38, 40, 41].

3.2. Batch Cultivation

Based on the results of shake flask studies, recombinant protein expression was slightly higher in LB broth when compared to modified GYEON medium. Batch cultivation was performed by using modified GYEON medium was carried out in 5 ltr bioreactor with a working volume of 3 ltrs at 30 % dissolved oxygen throughout the experiment. Approximately, similar yield was obtained in modified GYEON media; it is preferred to be run in bioreactor because of its low cost and good specific yield. At final OD₆₀₀ ~ 9 (Figure – 2) in modified GYEON medium and ~ 12 in LBON medium, induced with 150 mM NaCl and after 3–4 hrs of post induction process the recombinant specific yield was 79.5 mg/L. It is comparatively low when compared the production from LBON media (84.2 mg/L). Even enhanced DOC beyond 30 % didn't influence the enhanced production of recombinant protein.

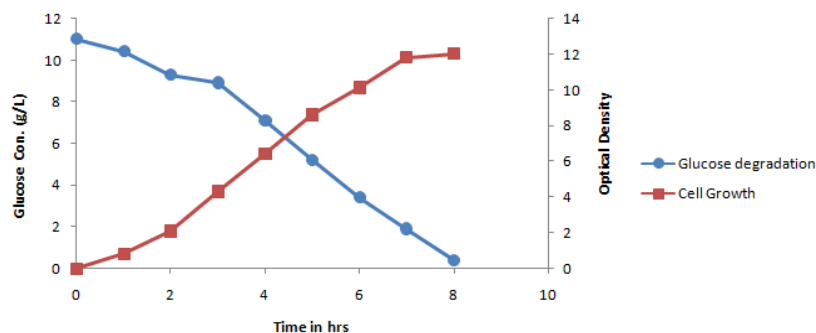


Figure 2. Batch fermentation of synthetic cationic antimicrobial peptide Figure Shows Cell Growth (■), Glucose Utilization (●)

3.3. Fed Batch Cultivation

Fed batch cultivations were involved by the consequent addition of nutrients like glucose, Na_2HPO_4 and yeast extract to build up high density of *E. coli* cells. Different dissolved oxygen ranges like 20, 30, 40 and 50 % were studied. This fed-batch cultivation was run by using 40 % dissolved oxygen as set point under nutrients supply before and after induction process gave maximum yield. An induced fed-batch experiment with Na_2HPO_4 for 1 gm/lt/hr for first three hours then 2 gm/lt/hr for next six hours, yeast extract feeding rate was 4 gm/lt/hr for first three hours then 8 gm/lt/hr for next six hours and glucose feeding rate was 2 gm/lt/hr for first three hours and 4 gm/lt/hr for next six hours resulted in a maximum cell density (OD_{600}) of 30 within 12 hrs (Figure 3).

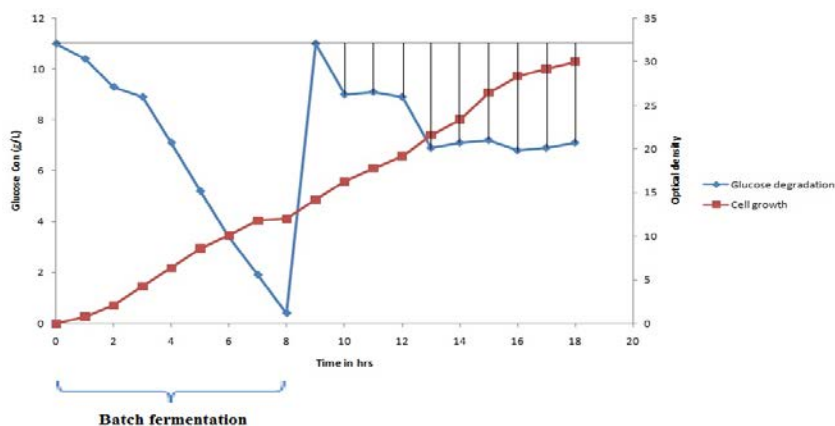


Figure 3. Fed Batch Fermentation Supplied with Dextrose Monohydrate at 40 % DOC. Glucose Utilization (♦) and Optical density at OD_{600} nm (■). Vertical Lines Indicating the Addition of Glucose at each and Every Hour Interval and Finally Maintained 11 g/L Throughout the Experiment for Getting Maximum OD upto before Induction Process

The culture was induced with 150 mM NaCl at OD_{600} 30 (after 12 hrs), cell density of 32 (~16.37 g/L) was obtained after feeding time of 15 hrs. After specific yield quantification, induction at OD_{600} 30 was noticed as best OD for induction. The produced recombinant peptide is also having good antimicrobial activity against to different Gram positive and Gram negative micro organisms. At 30% dissolved oxygen 193 mg/L protein was achieved. It was 2.42 folds increase in the production when compared to the batch cultivation of synthetic cationic antimicrobial peptide.

3.4. Effect of Glucose

In order to improve the cell density to get maximum yield of recombinant protein, concentration of glucose in medium after inoculation was maintained 11 gm/L throughout the experiment before induction process by providing the pulse 2 gm/lt/hr for first 3 hours to 4 gm/lt/hr for next 6 hours. Each and every time while giving glucose as pulse, OD was recorded. There is no significant difference between the OD at 12th and 13th hour. At 40% dissolved oxygen, glucose alone as pulse 224 mg/L protein was achieved is 1.16 folds greater than the protein achieved at 30 % DO in fed batch.

3.5. Effect of Dissolved Oxygen

Different levels of dissolved oxygen were studied. 30 % DOC in batch cultivation was resulted good expression level. Whereas, in fed batch fermentation the dissolved oxygen was found to be in the range upto 40 %. The value of DOC remained at 30 % in batch

cultivation, while in fed-batch it was found to be the highest DOC value 40 %. 20 % dissolved oxygen concentration is enough to produce the recombinant proteins in fed batch cultivation [22]. The threshold level in order to maintain DOC, the next fed-batch cultivation was carried out at 40 % DOC and although the cell growth was slightly increased compared to 30 % DOC and residual glucose profiles were reduced similar to 30 % DOC fed batch fermentation. The number of cells during post-induction phase was not increased. The final enhancement in cell proliferation was observed while giving the pulse to be in direct agreement with increase in the DOC and hence, concentration of recombinant protein, which was estimated to be 258 mg/L, where the combination of glucose, yeast extract and Na_2HPO_4 as pulse. So, 40 % of DOC is always effective in fed batch cultivation and increase of DOC to 60% did not influence the improvement in expression in other experiment trails (data not shown here). In some studies 10 % DOC is enough to produce the protein [23]. But, we achieved highest quantity of protein at 40 % DOC in fed batch. The low and high levels of DOC were not unusual and supposed to happen due to changes in growth kinetics [24, 25], aeration or agitation rates and increase in viscosity [26]. Based on the results, the decrease in level of DO in cultivation medium after induction, below a threshold levels, can affect the cell proliferation and expression of recombinant protein.

Very inconsiderable cell proliferation was observed during the initial 4-5 hrs of post induction time by raising the DOC upto 50 % and the protein expression levels were not enhanced. During the bioreactor cultivations of recombinant *E. coli*, the maintenance of DOC above a certain threshold level and oscillations in DOC should also be taken in consideration. For this reason the DOC is critical for both growth and it provides the energy for the proliferation of bacteria and expression of the recombinant protein [27]. The initial post-induction time was crucial for the expression of recombinant protein under the strong promoter T7 as product formation was ceased after the 4 – 5 hours of induction period [16, 28].

3.6. Effect of Yeast Extract

To increase the expression of synthetic cationic antimicrobial peptide in fed-batch cultivation, the effect of different nitrogen sources were investigated and yeast extract was identified as the optimal nitrogen source for bacterial growth. This was identified in increased recombinant protein expression [29, 30] and cell mass [31]. The final cell density (OD_{600}) in fed batch cultivation was 30 and resulted the highest expression from recombinant *E.coli* by providing the 4 gm/l/hr for first three hours and 8 gm/l/hr for next 6 hours to achieve the maximum cell density. The continuous medium supplementation [32-34] was resulted the highest specific protein concentration of 258 mg/L when compared to batch fermentation (84.2 mg/L from LBON broth, 79.5 mg/L from MGYEON). But on combination with glucose the production yield was 249 mg/L, where the maximum yield was achieved compared to the glucose alone as pulse at 40 % fed batch fermentation (224 mg/L).

3.7. Effect of Na_2HPO_4

The phosphorus compounds serve as major nutrients in cell growth and protein expression. A pulse of Na_2HPO_4 is given in the rate of 1 gm/lit/hr for first three hours. Then pulse has been enhanced to 2 gm/lit/hr for next six hours. While giving the pulse the dry weight of the biomass was determined at the regular intervals of time and when the cell density reached to maximum biomass, appropriate concentration of inducer is added (150 mM NaCl) and after induction, the rate of pulse will gradually reduced to 80 % for first three hours, 60 % for first three hours, 40 % for the next three hours, 20 % for the next three hours and at the 0 feed rate at the last three hours of the induction. The protein

production was slightly increased (258 mg/L) along with addition of other nutrients like glucose and yeast extract at 40 % DO in fed batch fermentation [Table-1].

Table 1. Recombinant Synthetic Cationic Antimicrobial Peptide at Different Stages of Production

Fermentation type	Media used	OD ₆₀₀ ¹	Dry cell weight (g/L) ¹	Specific peptide (mg/L) ¹
Shake flask	LBON	2.6	1.3	1.5
Shake flask	MGYEON	2.4	1.1	1.2
Batch ferementor	LBON	12.6	5.1	84.2
Batch ferementor	MGYEON	10.4	4.5	79.5
Fed batch (30 % DO)	MGYEON	30	15.1	193
Fed batch (40 % DO)	MGYEON + Glucose as pulse	30.5	15.34	224
Fed batch (40 % DO)	MGYEON + Glucose + Yeast extract as pulse	31.3	16.19	249
Fed batch (40 % DO)	MGYEON + Glucose + YE + Na ₂ HPO ₄ as pulse	32	16.37	258

¹ values are ± means of two experimental trails

The feeding rate of Na₂HPO₄ improves the cell biomass and the protein production. Even after increasing the feeding rate more than 6 gm/lit/hr after 9th hour does not show any influence on cell proliferation and protein production indicates that maximum feeding rate is 1 gm/lit/hr for first three hours and 2 gm/lit/hr for next six hours. The essentially unaffected protein yield of antimicrobial peptides with scale up from flask level to fed batch reactor is having practical importance in large scale protein production.

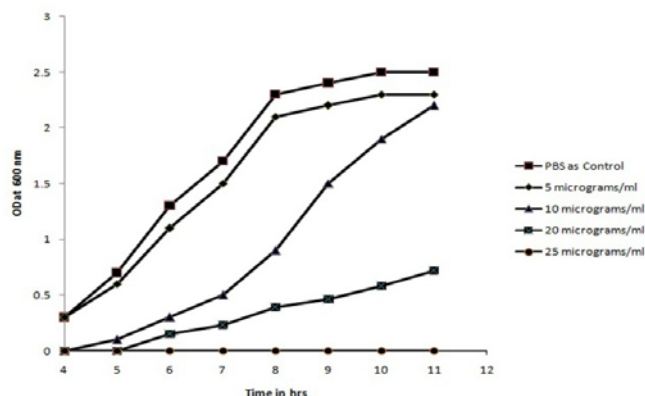
3.8. Antimicrobial and Hemolytic Activity

The antimicrobial activity assay was performed to determine the activity of the purified recombinant synthetic cationic AMP. Figure 4 shows that zone of clearance around the well containing recombinant AMP, where control well shows no zone of inhibition.



Figure 4. Inhibitory Zone Evaluation of Recombinant Synthetic Cationic AMP on Growth of *Staphylococcus Aureus*
1: Ampicillin (10 µg/ml); 2: 1mM PPB (pH 7.2) as Negative Control; 3: Recombinant Synthetic Peptide (10 µg/ml)

The MICs of the purified recombinant AMP against Gram-positive and Gram-negative bacteria are in the range of 15–25 µg/ml. The antimicrobial effect of different concentration of cAMP on *E. coli* K12 growth was illustrated in Figure 5.



Note: Experiments were performed in duplicates

Figure 5. The Effect of cAMP on the Growth of *E. coli* K12 Monitored by Measuring the OD₆₀₀ nm

Some antimicrobial peptides exhibit hemolytic activities but no hemolytic activity was observed after overnight incubation using the concentration of 5 – 50 µg/ml, indicating that cAMP was not toxic to red blood cells.

4. Conclusion

The synthetic cationic antimicrobial peptides will have high demand in future because of its maximum potency towards different Gram positive and Gram negative micro organisms. The optimization of cultivation parameters leads to the enhanced production of synthetic cationic antimicrobial peptide is the best of our knowledge from salt inducible system till to date. At flask and batch cultivation level the highest quantity of protein was yielded from LBON medium, very similar results were observed using modified GYEON medium. The amount of recombinant synthetic cationic antimicrobial peptide produced in this study using salt induction system was relatively high when compared with 140 mg/L Mouse Beta Defensin-1 Mature Peptide [35], 60 mg/L cationic antimicrobial peptide lactoferricin [36], 1.4 mg/L of active recombinant CM4 [37], 92 mg/L of plectasin [38], 13.2 mg/L of cationic recombinant thanatin analog [39], 1.9 mg/l recombinant PR-39 [40], 1.1 mg/l PG-1 [40] and slightly lower when compared to 689 mg/L of mature hBD4 [41], 1.49 g/L of fusion protein HBD5, 1.57 g/L of fusion protein HBD6 [42]. This study mainly concentrated on influence of dissolved oxygen and other nutritional parameters on growth and recombinant peptide production. Dissolved oxygen (40%) is the influencing parameter for the production of recombinant peptide on the combination of different nutritional factors. Finally 3.24 folds increase of recombinant synthetic cationic antimicrobial peptide production was observed over the batch fermentor using modified GYEON medium and 1.33 folds of increase was observed when compared with fed batch run, using the same medium with 30 % dissolved oxygen. It helps to know the better conditions for enhanced production of synthetic cationic antimicrobial peptides in large scale bioreactors.

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